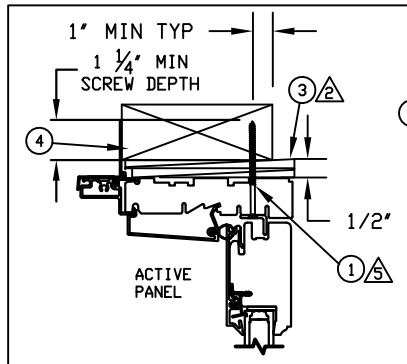
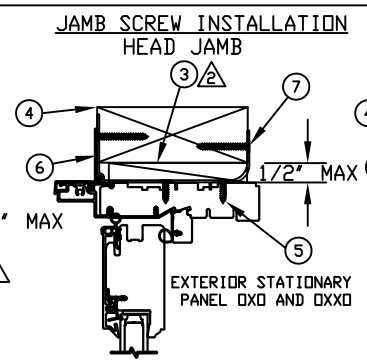
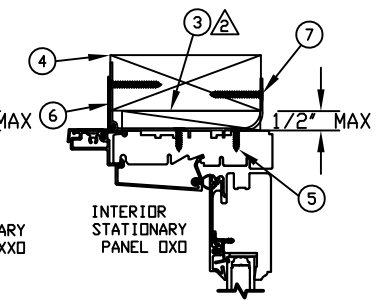
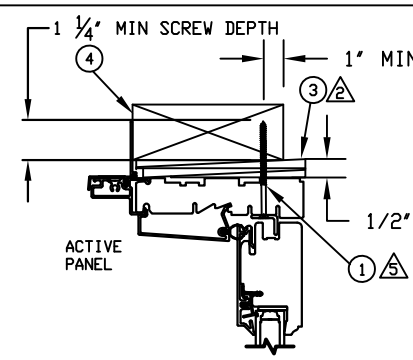
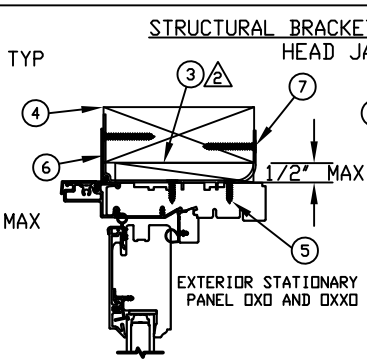


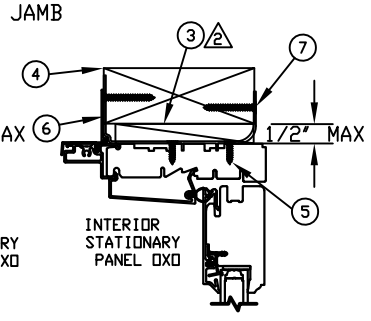


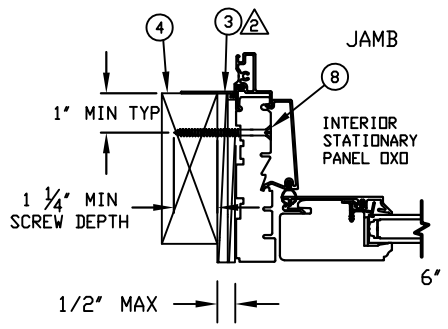


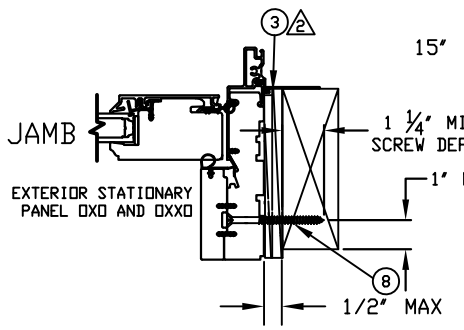
UNIT	MAX PANEL WIDTH	MAX FRAME SIZE	PG
USFDG2 OXXO	49 ½	191 X 97 ½	+25/-25
USFD2. 25G2 OXXO	49 ½	191 X 121 ½	+25/-25
USFD2. 25G2 OXO	61 ½	182 ¼ X 121 ½	+25/-25
USD2. 25 OXO	60 5/8	181 3/8 X 97 ½	+25/-25
USD2. 25 OXXO	48 5/8	191 X 97 ½	+25/-25
USD2. 25 OXXO	36 5/8	143 X 121 ½	+25/-25
USD OXO	48 5/8	145 3/8 X 97 ½	+25/-25
USD OXXO	36 5/8	143 X 97 ½	+25/-25
USD OXXO	48 5/8	191 X 81 ½	+25/-25

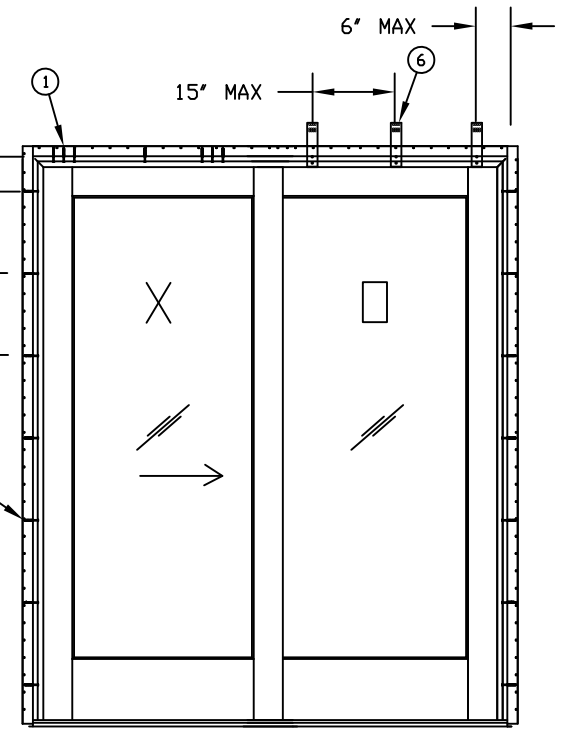




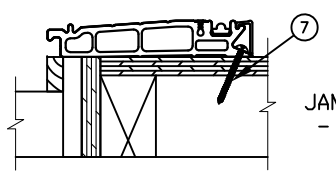






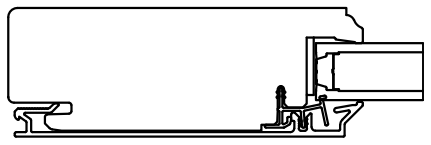


2 PANEL DOOR SHOWN, SPACING APPLIES TO 1, 2, 3, AND 4 PANEL DOORS



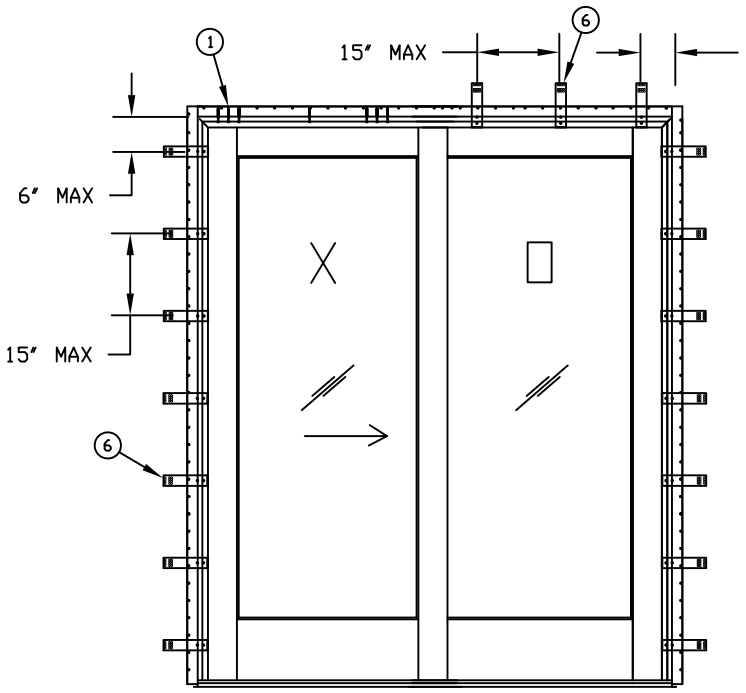
JAMB SCREW INSTALLATION METHOD:
- UNIT MUST NOT BE IN DIRECT CONTACT WITH EITHER CONCRETE OR TREATED BUCK MATERIAL. IF SHIM SPACE IS LESS THAN 1/8" WRAPPING THE JAMBS AND HEAD JAMBS WITH WINDOW FLASHING TAPE IS REQUIRED AS A BARRIER BETWEEN THE UNIT AND CONCRETE OR TREATED LUMBER.
- SECURE THE JAMBS WITH #10 X 3" SCREWS SPACING 6" FROM CORNER AND 15" OC
- MINIMUM OF 2 PER SIDE.
- SHIM AT EACH SCREW AND BRACKET LOCATION
- APPLY FIVE #10 X 3" SCREWS INTO SILL REINFORCEMENT FOR OXXO
- APPLY SEVEN #8 X 3" SCREWS INTO EACH HEADER TRACK
- APPLY #8 X 1 ½" SCREWS THROUGH SILL SPACED 15" OC
- NAILING FIN SHOWN BUT IS OPTIONAL
- STRUCTURAL BRACKETS INSTALLED ABOVE STATIONARY PANELS 6" FROM CORNERS AND 15" OC

NOTES:
1. THIS PRINT IS FOR STRUCTURAL PERFORMANCE ONLY. FOR FLASHING & SEALING REQUIREMENTS, REFER TO THE INSTALLATION INSTRUCTIONS.
2. SHIMS:
   - A SHIM MUST BE PLACED 4-6" FROM EACH CORNER.
   - ALL OTHERS MUST BE PLACED A MAX OF 15 INCHES APART.
3. IF CHEMICALLY TREATED LUMBER IS USED FOR BUCK MATERIAL, FASTENERS INTO THE BUCK MUST BE A MINIMUM OF 0. 90 OZ/FT^2 ZINC HOT DIPPED GALVANIZED OR STAINLESS STEEL TYPE 304 OR 316.
4. APPLIES TO 4-9/16 AND 6-9/16 FRAMES, 4-9/16 SHOWN
5. USED THROUGH FRAME HARDWARE

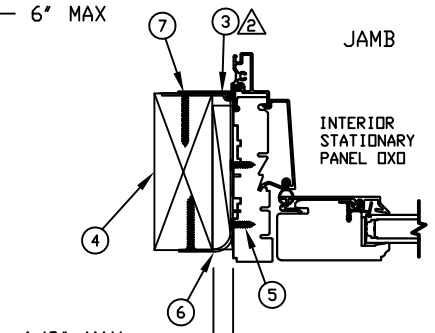


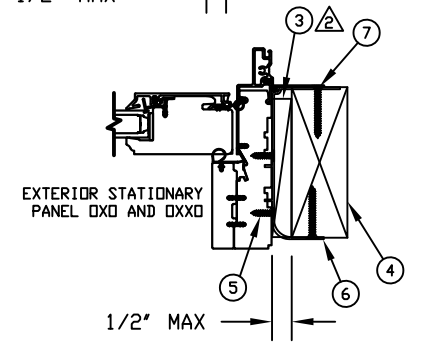
"GLASS COMPLIES WITH ASTM E1300"

GLAZING DETAIL

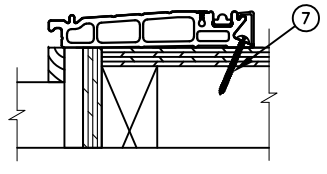


2 PANEL DOOR SHOWN, SPACING APPLIES TO 1, 2, 3, AND 4 PANEL DOORS





STRUCTURAL BRACKET INSTALLATION METHOD:
- UNIT MUST NOT BE IN DIRECT CONTACT WITH EITHER CONCRETE OR TREATED BUCK MATERIAL. IF SHIM SPACE IS LESS THAN 1/8" WRAPPING THE JAMBS AND HEAD JAMB WITH WINDOW FLASHING TAPE IS REQUIRED AS A BARRIER BETWEEN THE UNIT AND CONCRETE OR TREATED LUMBER.
- MINIMUM OF 2 BRACKETS PER SIDE.
- SCREWS LISTED BELOW MUST BE FULLY EMBEDDED.
- ATTACH TO THE UNIT WITH TWO #8 X 7/8" SCREWS.
- ATTACH TO THE BUCK WITH TWO #8 X 1½" SCREWS ON EACH SIDE OF THE BUCK.
- APPLY FIVE #10 X 3" SCREWS INTO SILL REINFORCEMENT FOR OXXO
- APPLY SEVEN 8 X 3" SCREWS INTO EACH HEADER TRACK
- APPLY #8 X 1 ½" SCREWS THROUGH SILL SPACED 15" OC
- NAILING FIN SHOWN BUT IS OPTIONAL



CATEGORY:
SLIDING DOOR, SLIDING FRENCH DOOR,

UNIT TYPE:
USD, USD2.25, USFDG2, USFD2.25G2,

ITEM NO	REF NO	DESCRIPTION
8	--------	#10 X 3" WOOD SCREW
7	--------	#8 X 1 1/2" SCREW
6	--------	STRUCTURAL BRACKET
5	--------	#8 X 7/8" SCREW
4	--------	2X WOOD BUCK BY OTHERS
3	--------	SHIM
2	--------	#10 X 2 1/2" WOOD SCREW
1	--------	#8 X 3" WOOD SCREW

UNSPECIFIED TOLERANCES

DECIMALS:	ANGLE DEG:
XX ± .03 XXX± .012	± .5
LINEAL: + .125 - .000	FAB LINEAL: ± NA

MATERIAL: NA

MARVIN® RESEARCH & DEVELOPMENT

COLLECTION: ULTIMATE

DWG TYPE: INSTALLATION
DESCRIPTION: OXXO AND OXO ACC SILL INSTALLATION

CHK:	SIZE:	CLASS:	DWG NO:	
	B	MISC	00141165	
APP:	SCALE:	DATE:	DWG BY:	SHEET:
	NA	3/6/2024	MARVIN\timbent	1 OF 1

Template Version 12.0

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